

View Online at <https://aerobasegroup.com/nsn/5305-01-043-7717>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.290 inches and 0.357 inches

**Fastener Length:**

Between 1.175 inches and 1.222 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.389 inches and 0.394 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.865 inches and 0.885 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

63.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

26512-gb510l manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0