

View Online at <https://aerobasegroup.com/nsn/5305-01-047-6344>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.441 inches and 0.508 inches

Fastener Length:

Between 1.076 inches and 1.123 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.461 inches and 0.507 inches

Shoulder Diameter:

0.342 inches first shoulder and 0.343 inches first shoulder

Shoulder Length:

0.615 inches first shoulder and 0.635 inches first shoulder

Internal Drive Style:

High-torque

End Application:

F414 engine (f/a-18 f & g); aircraft, eagle f-15; f/a-18 hornet

Thread Diameter:

0.312 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Special Features:

Internal hexagon socket 0.127 in. Min and 0.130 in. Maximum width across flats, 0.160 in. Deep in thread end

Material:

Steel comp xm-13

Material Specification:

Ams5629 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0