NSN 5305-01-047-7845

Close Tolerance Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-01-047-7845
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.246 inches and 0.323 inches
Fastener Length:
Between 0.823 inches and 0.870 inches
Head Style:
Pan
Head Diameter:
Between 0.309 inches and 0.328 inches
Head Height:
Between 0.088 inches and 0.102 inches
Grip Diameter:
Between 0.1625 inches and 0.1635 inches
Internal Drive Style:
Offset cruciform (torque set)
Thread Diameter:
0.164 inches
Grip Length:
Between 0.547 inches and 0.577 inches
Thready Qty Per Inch (tpi):
32
Min. Tensile Strength (psi):
180000 pounds per square inch
Hardness Rating:
39.0 rockwell c and 43.0 rockwell c
Surface Finish:
32.0 microinches grip
Material:
Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740
Material Specification:
Mil-s-5000 military specification 1st material response or -1l-s-5000 military specification 2nd material response or mil-s-5626 military
specification 3rd material response or l-s-5000 military specification 4th material response or mil-s-5626 military specification 3rd material
response or mil-s-6049 military specification 4th material response
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 type 2 cl 2 federal specification single treatment response
Thread Series Designator:

Specification Data: 86823-rib220 professional/industrial association standard

Unjc

NSN 5305-01-047-7845

Close Tolerance Screw - Page 2 of 2



N/a	
Unit Of Measure:	
Demilitarization:	
No	
Fiig:	
A003b0	

Mil-std (military Standard):

Mil-s-5000 spec.

Shelf Life: