

View Online at <https://aerobasegroup.com/nsn/5305-01-047-7848>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.380 inches and 0.447 inches

Fastener Length:

Between 1.327 inches and 1.374 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.329 inches and 0.385 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.927 inches and 0.947 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches grip

Material:

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate or cadmium

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0