

View Online at <https://aerobasegroup.com/nsn/5305-01-053-1903>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.488 inches and 0.538 inches

**Fastener Length:**

Between 1.348 inches and 1.378 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.339 inches and 0.381 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Shank Unthreaded Hole Diameter:**

0.077 inches first hole and 0.082 inches first hole

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.840 inches and 0.860 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.208 inches first hole and 1.238 inches first hole

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0