

View Online at <https://aerobasegroup.com/nsn/5305-01-054-2531>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.283 inches and 0.333 inches

**Fastener Length:**

Between 0.855 inches and 0.885 inches

**Head Style:**

Pan

**Head Diameter:**

Between 0.256 inches and 0.270 inches

**Head Height:**

Between 0.087 inches and 0.097 inches

**Grip Diameter:**

Between 0.1365 inches and 0.1375 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.552 inches and 0.572 inches

**Thread Qty Per Inch (tpi):**

28

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

81205-bacb30lk manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0