

View Online at <https://aerobasegroup.com/nsn/5305-01-054-2531>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.283 inches and 0.333 inches

Fastener Length:

Between 0.855 inches and 0.885 inches

Head Style:

Pan

Head Diameter:

Between 0.256 inches and 0.270 inches

Head Height:

Between 0.087 inches and 0.097 inches

Grip Diameter:

Between 0.1365 inches and 0.1375 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 0.552 inches and 0.572 inches

Thready Qty Per Inch (tpi):

28

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unjc

Specification Data:

81205-bacb30lk manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0