

View Online at <https://aerobasegroup.com/nsn/5305-01-054-4631>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 0.392 inches and 0.422 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.295 inches and 0.334 inches

Grip Diameter:

Between 0.1625 inches and 0.1635 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.164 inches

Grip Length:

Between 0.052 inches and 0.072 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 4340 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unjc

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0