

View Online at <https://aerobasegroup.com/nsn/5305-01-054-4632>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.320 inches and 0.370 inches

**Fastener Length:**

Between 0.518 inches and 0.548 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.266 inches and 0.305 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bacb30ll professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0