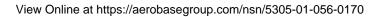
NSN 5305-01-056-0170

Close Tolerance Screw - Page 1 of 2





Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.320 inches and 0.370 inches
Fastener Length:
Between 0.892 inches and 0.922 inches
Head Style:
Flat countersunk
Head Diameter:
Between 0.337 inches and 0.383 inches
Grip Diameter:
Between 0.1885 inches and 0.1895 inches
Shank Unthreaded Hole Diameter:
0.070 inches first hole and 0.080 inches first hole
Internal Drive Style:
Cross recess type 1
Thread Diameter:
0.190 inches
Grip Length:
Between 0.552 inches and 0.572 inches
Thready Qty Per Inch (tpi):
32
Countersink Angle:
100.0 degrees
Distance From Head Largest Bearing Surface To Shank Hole Center:
0.719 inches first hole and 0.769 inches first hole
Surface Finish:
32.0 microinches threads
Material:
Steel comp e4340 or steel comp 4340 or steel comp 8740
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416, type 2, class 2 federal specification single treatment response
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
-

NSN 5305-01-056-0170

Close Tolerance Screw - Page 2 of 2

Demilitarization:

No

Fiig:

A003b0

