

View Online at <https://aerobasegroup.com/nsn/5305-01-056-0172>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.927 inches and 0.994 inches

Fastener Length:

Between 2.999 inches and 3.046 inches

Head Style:

Flat countersunk

Head Diameter:

Between 1.262 inches and 1.272 inches

Grip Diameter:

Between 0.6230 inches and 0.6240 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.625 inches

Grip Length:

Between 2.052 inches and 2.072 inches

Thready Qty Per Inch (tpi):

18

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches grip

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 ty2 cl2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas340 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0