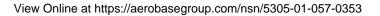
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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.378 inches and 0.428 inches
Fastener Length:
Between 0.575 inches and 0.605 inches
Head Style:
Flat countersunk
Head Diameter:
Between 0.350 inches and 0.399 inches
Grip Diameter:
Between 0.2485 inches and 0.2495 inches
Internal Drive Style:
Offset cruciform (torque set)
Thread Diameter:
0.250 inches
Grip Length:
Between 0.177 inches and 0.197 inches
Thready Qty Per Inch (tpi):
28
Min. Tensile Strength (psi):
160000 pounds per square inch
Hardness Rating:
36.0 rockwell c and 40.0 rockwell c
Countersink Angle:
100.0 degrees
Surface Finish:
32.0 microinches threads
Material:
Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150
Surface Treatment:
Cadmium and chromate
Surface Treatment Specification:
Qq-p-416 ty2 cl2 federal specification single treatment response
Thread Series Designator:
Unjf
Specification Data:
80205-nas1581 professional/industrial association standard
Shelf Life:

N/a

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AeroBase Group

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0