

View Online at <https://aerobasegroup.com/nsn/5305-01-059-0195>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.738 inches

Fastener Length:

Between 0.730 inches and 0.770 inches

Head Style:

Headless (setscrew)

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

0.094 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Special Features:

One hole through socket drive 0.038 in. Min diameter to 0.043 in. Maximum dia, 0.040 in. Min to 0.060 in. Maximum from largest bearing surface of head to center of hole

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unf

Departure From Cited Document:

As modified by feat

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A003b0