

View Online at <https://aerobasegroup.com/nsn/5305-01-059-3589>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.364 inches and 0.414 inches

**Fastener Length:**

Between 0.562 inches and 0.592 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.455 inches and 0.510 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Specification Data:**

81205-bacb30lh manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0