

View Online at <https://aerobasegroup.com/nsn/5305-01-059-3589>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.364 inches and 0.414 inches

Fastener Length:

Between 0.562 inches and 0.592 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.455 inches and 0.510 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Grip Length:

Between 0.178 inches and 0.198 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Surface Treatment:

Passivate

Thread Series Designator:

Unjf

Specification Data:

81205-bacb30lh manufacturers standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0