

View Online at <https://aerobasegroup.com/nsn/5305-01-059-3593>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 4.047 inches and 4.188 inches

**Fastener Length:**

Between 4.438 inches and 4.468 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

1.201 inches

**Grip Diameter:**

Between 0.6230 inches and 0.6240 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.625 inches

**Grip Length:**

Between 3.490 inches and 3.510 inches

**Thready Qty Per Inch (tpi):**

18

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150 or steel comp 8735

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas590 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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