

View Online at <https://aerobasegroup.com/nsn/5305-01-067-5197>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.450 inches

Fastener Length:

Between 20.098 inches and 20.128 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.367 inches and 0.375 inches

Head Height:

Between 0.133 inches and 0.150 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 19.678 inches and 19.698 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

140000 pounds per square inch

Surface Finish:

32.0 microinches threads

Product Name:

Navy special project

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0