

View Online at <https://aerobasegroup.com/nsn/5305-01-069-1544>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.378 inches and 0.428 inches

Fastener Length:

Between 1.763 inches and 1.793 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.464 inches and 0.507 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.637 inches first hole and 1.687 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150 or steel comp e4340

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0