

View Online at <https://aerobasegroup.com/nsn/5305-01-075-3865>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.450 inches

**Fastener Length:**

Between 0.660 inches and 0.690 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.350 inches and 0.399 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard  
2nd material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 1 cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Specification Data:**

81205-bacb30fb manufacturers standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.