

View Online at <https://aerobasegroup.com/nsn/5305-01-076-6318>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.349 inches and 0.416 inches

**Fastener Length:**

Between 1.734 inches and 1.781 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.469 inches and 0.474 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Shank Unthreaded Hole Diameter:**

0.066 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 1.365 inches and 1.385 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Countersink Angle:**

Between 99.5 degrees and 100.5 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

1.615 inches first hole and 1.662 inches first hole

**Surface Finish:**

32.0 microinches grip

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-5626 military specification 2nd material response or mil-s-6049 military specification 3rd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.