# NSN 5305-01-082-2031

Machine Screw - Page 1 of 1

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## **Thread Class:**

3a

**Thread Direction:** 

**Right-hand** 

## Thread Length:

Between 0.317 inches and 0.384 inches

## Fastener Length:

Between 1.139 inches and 1.186 inches

#### **Head Style:**

Flat countersunk

## Head Diameter:

Between 0.362 inches and 0.395 inches

## Internal Drive Style:

Torque set

## **Thread Diameter:**

0.250 inches

## Thready Qty Per Inch (tpi):

28

## **Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

# Screw Material:

Iron alloy 660

# Screw Material Specification:

Ams 5732 assn standard single material response or ams 5737 assn standard single material response

# Screw Surface Treatment:

Passivate

# Screw Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

# **Thread Series Designator:**

Unjf

## Shelf Life:

N/a

# Unit Of Measure:

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#### **Demilitarization:**

No

# Fiig:

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