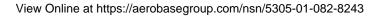
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Thread Class:

Passivate



AeroBase Group

3a **Thread Direction: Right-hand Thread Length:** Between 0.263 inches and 0.323 inches Fastener Length: Between 0.685 inches and 0.705 inches **Head Style:** Crowned hexagon **Head Height:** Between 0.096 inches and 0.110 inches Width Between Flats: Between 0.367 inches and 0.376 inches Locking Feature: Detent ball grip **Grip Diameter:** Between 0.1889 inches and 0.1894 inches **Shank Unthreaded Hole Diameter:** 0.070 inches first hole and 0.080 inches first hole **Internal Drive Style:** Slot **Thread Diameter:** 0.190 inches Grip Length: Between 0.312 inches and 0.328 inches Thready Qty Per Inch (tpi): 32 Min. Tensile Strength (psi): 63000 pounds per square inch Distance From Head Largest Bearing Surface To Shank Hole Center: 0.595 inches first hole and 0.615 inches first hole Surface Finish: 32.0 microinches grip **Product Name:** Navy special project Material: Steel comp xm-13 **Material Specification:** Ams 5629 assn standard single material response Surface Treatment:

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Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0