

View Online at <https://aerobasegroup.com/nsn/5305-01-084-4685>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.574 inches and 0.624 inches

**Fastener Length:**

Between 1.272 inches and 1.302 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.612 inches and 0.672 inches

**Shoulder Diameter:**

0.4521 inches first shoulder and 0.4526 inches first shoulder

**Shoulder Length:**

0.584 inches first shoulder and 0.604 inches first shoulder

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.438 inches

**Thready Qty Per Inch (tpi):**

20

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0