

View Online at <https://aerobasegroup.com/nsn/5305-01-086-6341>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.514 inches and 0.593 inches

**Fastener Length:**

Between 0.610 inches and 0.657 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.491 inches and 0.507 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Navy special project

**Screw Material:**

Steel comp 321 or steel comp 347

**Screw Material Specification:**

Qq-s-763 federal specification 1st material response or qq-s-763 federal specification 2nd material response or ams 5646 assn standard 2nd material response

**Screw Surface Treatment:**

Passivate

**Screw Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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