

View Online at <https://aerobasegroup.com/nsn/5305-01-087-8797>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.364 inches and 0.414 inches

Fastener Length:

Between 1.249 inches and 1.279 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.354 inches and 0.399 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.865 inches and 0.885 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0