

View Online at <https://aerobasegroup.com/nsn/5305-01-093-0289>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.250 inches and 0.300 inches

**Fastener Length:**

Between 0.510 inches and 0.540 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.270 inches and 0.302 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 8740

**Material Specification:**

Mil-s-6049 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416 type 1 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-6049 spec.