

View Online at <https://aerobasegroup.com/nsn/5305-01-097-7913>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.332 inches and 0.392 inches

**Fastener Length:**

Between 1.362 inches and 1.402 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.109 inches and 0.141 inches

**Width Between Flats:**

Between 0.365 inches and 0.377 inches

**Shoulder Diameter:**

0.186 inches first shoulder and 0.189 inches first shoulder

**Shoulder Length:**

1.010 inches first shoulder and 1.030 inches first shoulder

**Internal Drive Style:**

W/o internal drive

**Thread Diameter:**

0.138 inches

**Thread Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

125000 pounds per square inch

**Hardness Rating:**

26.0 rockwell c and 32.0 rockwell c

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp 4140 or steel comp 8740 or steel comp 8630 or steel comp 8735 or steel comp 4130 or steel comp 4037

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1297 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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