

View Online at <https://aerobasegroup.com/nsn/5305-01-099-8976>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.250 inches

**Fastener Length:**

3.000 inches

**Head Style:**

Hexagon

**Head Height:**

Between 0.302 inches and 0.323 inches

**Width Between Flats:**

Between 0.736 inches and 0.750 inches

**Thread Diameter:**

0.500 inches

**Thready Qty Per Inch (tpi):**

13

**Min. Tensile Strength (psi):**

120000 pounds per square inch

**Hardness Rating:**

23.0 rockwell c and 34.0 rockwell c

**Minimum Yield Strength:**

90000 pounds per square inch

**Material:**

Steel comp 1013 or steel comp 1015 or steel comp 1016 or steel comp 1017 or steel comp 1018 or steel comp 1019 or steel comp 1020 or steel comp 1021 or steel comp 1022 or steel comp 1023 or steel comp 1524 or steel comp 1025 or steel comp 1026 or steel comp 1527 or steel comp 1029 or steel comp 1030 or steel comp 1033 or steel comp 1034 or steel comp 1035 or steel comp 1536 or steel comp 1037 or steel comp 1038 or steel comp 1039 or steel comp 1040 or steel comp 1541

**Material Specification:**

66 federal standard all material responses

**Surface Treatment:**

Zinc and chromate

**Surface Treatment Specification:**

Astm b633 type 2 cl fe/zn 13 assn standard single treatment response

**Thread Series Designator:**

Unc

**Specification Data:**

81349--1222m8c348gfnze government specification

**Specification Or Standard:**

1 type and 5 grade

**Departure From Cited Document:**

As modified by surface treatment

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-dtl-1222 spec.