

View Online at <https://aerobasegroup.com/nsn/5305-01-101-2509>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.240 inches and 0.334 inches

**Fastener Length:**

Between 0.359 inches and 0.391 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.231 inches and 0.279 inches

**Locking Feature:**

Patch threads

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 0.99 degrees and 0.101 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams5731 assn standard single material response or ams5737 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 2 federal specification single treatment response

**Thread Series Designator:**

Unjc

**Specification Data:**

80205-nas1108 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0