

View Online at <https://aerobasegroup.com/nsn/5305-01-118-8867>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.290 inches and 0.357 inches

Fastener Length:

Between 1.612 inches and 1.659 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 1.302 inches and 1.322 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

100.0 degrees

Surface Finish:

63.0 microinches threads

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 class 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0