

View Online at <https://aerobasegroup.com/nsn/5305-01-126-8813>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.429 inches and 0.479 inches

Fastener Length:

Between 0.939 inches and 0.969 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.428 inches and 0.479 inches

Grip Diameter:

Between 0.3110 inches and 0.3120 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.312 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5737 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0