

View Online at <https://aerobasegroup.com/nsn/5305-01-127-8492>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.718 inches

**Fastener Length:**

Between 0.922 inches and 0.952 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.480 inches and 0.531 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

0.156 inches

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Countersink Angle:**

Between 82.0 degrees and 84.0 degrees

**Material Specification:**

Ams 5643 military specification single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

spec.