

View Online at <https://aerobasegroup.com/nsn/5305-01-136-3544>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.313 inches and 0.363 inches

**Fastener Length:**

Between 0.573 inches and 0.603 inches

**Head Style:**

Flat countersunk undercut

**Head Diameter:**

Between 0.252 inches and 0.305 inches

**Head Height:**

Between 0.068 inches and 0.078 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Hardness Rating:**

39.0 rockwell c and 43.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp e4340 or steel comp 8740

**Material Specification:**

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams6322 military specification 2nd material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1993 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-5000 spec.