

View Online at <https://aerobasegroup.com/nsn/5305-01-139-0850>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.313 inches and 0.363 inches

Fastener Length:

Between 0.823 inches and 0.853 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.339 inches and 0.381 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.190 inches

Grip Length:

Between 0.490 inches and 0.510 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 43.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.696 inches first hole and 0.746 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp 8740

Material Specification:

Mil-s-6049 military specification single material response

Surface Treatment:

Aluminum and chromate

Surface Treatment Specification:

Mil-c-83488 type 2 class 3 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.