

View Online at <https://aerobasegroup.com/nsn/5305-01-141-7902>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.443 inches and 0.510 inches

**Fastener Length:**

Between 1.515 inches and 1.562 inches

**Head Style:**

Flat countersunk undercut

**Head Diameter:**

Between 0.502 inches and 0.507 inches

**Head Height:**

Between 0.058 inches and 0.060 inches

**Shoulder Diameter:**

0.2802 inches first shoulder and 0.2807 inches first shoulder

**Shoulder Length:**

0.992 inches first shoulder and 1.014 inches first shoulder

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Countersink Angle:**

100.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp xm-13

**Material Specification:**

Ams5629 assn standard single material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0