Shoulder Screw - Page 1 of 2

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Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
Between 0.350 inches and 0.400 inches
Fastener Length:
Between 0.985 inches and 1.015 inches
Head Style:
Flat countersunk
Head Diameter:
Between 0.625 inches and 0.635 inches
Shoulder Diameter:
0.3427 inches first shoulder and 0.3432 inches first shoulder
Shoulder Length:
0.495 inches first shoulder and 0.515 inches first shoulder
Internal Drive Style:
High-torque
Thread Diameter:
0.312 inches
Thready Qty Per Inch (tpi):
24
Countersink Angle:
Between 99.0 degrees and 101.0 degrees
Shoulder Shape:
Round first shoulder
Material:
Steel comp xm-13
Material Specification:
Ams5629 assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
 Demilitarization:
No

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