Shoulder Screw - Page 1 of 2

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Thread Class: 3a **Thread Direction: Right-hand Thread Length:** Between 0.537 inches and 0.587 inches Fastener Length: Between 1.609 inches and 1.639 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.612 inches and 0.672 inches **Shoulder Diameter:** 0.4521 inches first shoulder and 0.4526 inches first shoulder Shoulder Length: 0.947 inches first shoulder and 0.987 inches first shoulder **Internal Drive Style:** High-torque **Thread Diameter:** 0.438 inches Thready Qty Per Inch (tpi): 20 **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Shoulder Shape: Round first shoulder Material: Steel comp xm-13 **Material Specification:** Ams5629 assn standard single material response **Surface Treatment:** Passivate Surface Treatment Specification: Qq-p-35 federal specification single treatment response **Thread Series Designator:** Unjf Shelf Life: N/a Unit Of Measure: ---**Demilitarization:** No

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