

View Online at <https://aerobasegroup.com/nsn/5305-01-145-9179>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.560 inches and 0.590 inches

Fastener Length:

Between 1.940 inches and 1.960 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.748 inches and 0.754 inches

Grip Diameter:

Between 0.4985 inches and 0.4995 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.438 inches

Grip Length:

Between 1.370 inches and 1.380 inches

Width Across Flats:

Between 0.190 inches and 0.193 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

100.0 degrees

Product Name:

Navy special project

Material:

Steel comp 431

Material Specification:

Ams5628 assn standard single material response or mil-s-18732 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-s-18732 spec.