

View Online at <https://aerobasegroup.com/nsn/5305-01-149-1940>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.345 inches and 0.375 inches

Fastener Length:

Between 0.513 inches and 0.533 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.320 inches and 0.340 inches

Head Height:

Between 0.045 inches and 0.055 inches

Shoulder Diameter:

0.233 inches first shoulder and 0.234 inches first shoulder

Shoulder Length:

0.158 inches first shoulder and 0.168 inches first shoulder

Internal Drive Style:

Hexagon

End Application:

04f; mvf; 05f weapons system code

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.079 inches and 0.081 inches

Thready Qty Per Inch (tpi):

32

Shoulder Shape:

Round first shoulder

Material:

Steel comp 4130 or steel comp 4140 or steel comp 8740 or steel comp e4340

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0