

View Online at <https://aerobasegroup.com/nsn/5305-01-168-3903>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.425 inches

**Fastener Length:**

Between 0.660 inches and 0.690 inches

**Head Style:**

Oval countersunk

**Head Diameter:**

Between 0.3898 inches and 0.3948 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

95000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard 1st material response or ams 5737 assn standard 2nd material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ams-qq-p-35 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0