

View Online at <https://aerobasegroup.com/nsn/5305-01-171-8096>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.338 inches and 0.388 inches

Fastener Length:

Between 0.973 inches and 1.003 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.339 inches and 0.381 inches

Shoulder Diameter:

0.2197 inches first shoulder and 0.2207 inches first shoulder

Shoulder Length:

0.615 inches first shoulder and 0.635 inches first shoulder

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas1580 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0