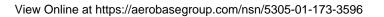
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Close Tolerance Screw - Page 1 of 2





Th	read Class:
3a	
Th	read Direction:
Ri	ght-hand
Th	read Length:
Вε	tween 0.516 inches and 0.556 inches
Fa	stener Length:
Be	tween 1.026 inches and 1.046 inches
He	ead Style:
O١	val countersunk
Hε	ead Diameter:
Be	tween 0.355 inches and 0.397 inches
Gr	ip Diameter:
Be	tween 0.2490 inches and 0.2495 inches
Inf	ernal Drive Style:
Hε	exagon
Th	read Diameter:
0.2	250 inches
Gr	ip Length:
Be	tween 0.490 inches and 0.510 inches
Wi	idth Across Flats:
Be	tween 0.157 inches and 0.159 inches
Th	ready Qty Per Inch (tpi):
28	
Mi	n. Tensile Strength (psi):
16	0000 pounds per square inch
Cc	ountersink Angle:
10	0.0 degrees
Sι	ırface Finish:
32	.0 microinches threads
Sp	pecial Features:
3 I	keyways 0.931 in. Min and 0.961 in. Maximum long, 0.040 in. Min and 0.044 in. Maximum wide machined in shank. Bore machined in
thr	ead end to receive plug
Ma	aterial:
Iro	n alloy 660
Ma	aterial Specification:
An	ns5732 assn standard single material response
Sι	Irface Treatment:
Ра	issivate
Sι	Inface Treatment Specification:
Qc	q-p-35 federal specification single treatment response
Th	read Series Designator:
	jf

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

