

View Online at <https://aerobasegroup.com/nsn/5305-01-176-9759>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.477 inches and 0.636 inches

**Fastener Length:**

Between 1.607 inches and 1.627 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.394 inches and 0.404 inches

**Internal Drive Style:**

Hexagon

**Material Accommodated Thickness:**

Between 0.247 inches and 0.250 inches

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.141 inches and 0.143 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Special Features:**

Hole in threaded end for plug at 0.112 dia. And 0.035 in. To 0.045 in. Wide by 0.024 in. To 0.034 in. Deep splines at 120 degrees apart

**Material:**

Steel comp 8740 or steel comp 4140

**Material Specification:**

Mil-s-6049 military specification single material response or mil-s-5626 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 class 2 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-6049 spec.