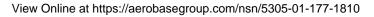
NSN 5305-01-177-1810

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3a

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Unjf





Thread Class: Thread Direction: Right-hand Thread Length: 0.403 inches **Fastener Length:** Between 1.988 inches and 2.003 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.464 inches and 0.507 inches **Grip Diameter:** Between 0.2485 inches and 0.2495 inches **Internal Drive Style:** Torque-set ribbed **Thread Diameter:** 0.250 inches Grip Length: Between 1.615 inches and 1.635 inches Thready Qty Per Inch (tpi): Min. Tensile Strength (psi): 160000 pounds per square inch Hardness Rating: 36.0 rockwell c and 40.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Surface Finish: 32.0 microinches threads Material: Steel comp 4140 or steel comp 4340 or steel comp 8735 **Material Specification:** Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-6049 military specification 3rd material response Surface Treatment: Cadmium and chromate Surface Treatment Specification: Qq-p-416, type 2, cl 2 federal specification single treatment response **Thread Series Designator: Specification Data:** 80205-nas1580 professional/industrial association standard

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

