

View Online at <https://aerobasegroup.com/nsn/5305-01-181-1085>

Thread Class:

2a

Thread Direction:

Right-hand

Fastener Length:

Between 1.780 inches and 1.800 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.400 inches and 0.410 inches

Point Length:

1.000 inches

Point Diameter:

Between 0.256 inches and 0.260 inches

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.312 inches

Width Across Flats:

Between 0.156 inches and 0.158 inches

Thready Qty Per Inch (tpi):

24

Countersink Angle:

62.0 degrees

Point Chamfer Angle:

45.0 degrees

Material:

Iron alloy 660

Material Specification:

Ams5731 assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0