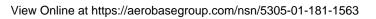
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3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.378 inches and 0.428 inches	
Fastener Length:	
Between 0.638 inches and 0.668 inches	
Head Style:	
Pan no. 2	
Head Diameter:	
Between 0.477 inches and 0.492 inches	
Head Height:	
Between 0.140 inches and 0.150 inches	
Grip Diameter:	
Between 0.2485 inches and 0.2495 inches	
Internal Drive Style:	
Offset cruciform (torque set)	
Thread Diameter:	
0.250 inches	
Grip Length:	
Between 0.240 inches and 0.260 inches	
Thready Qty Per Inch (tpi):	
28	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Surface Finish:	
32.0 microinches threads	
Material:	
Iron alloy 660	
Material Specification:	
Ams 5731 assn standard single material response or ams 5732 assn standard single material response	onse or ams 5737 assn standard single
material response	
Surface Treatment:	
Passivate	
Surface Treatment Specification:	
Qq-p-35 federal specification single treatment response	
Thread Series Designator:	
Unjf	
Specification Data:	
80205-nas1578 professional/industrial association standard	
Shelf Life:	

N/a

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AeroBase Group

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0