

View Online at <https://aerobasegroup.com/nsn/5305-01-183-5539>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.107 inches and 0.198 inches

Fastener Length:

Between 0.178 inches and 0.198 inches

Head Style:

Pan no. 2

Head Diameter:

Between 0.360 inches and 0.374 inches

Head Height:

Between 0.115 inches and 0.125 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.1253 inches and 0.1270 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Surface Finish:

32.0 microinches bearing surface of head

Special Features:

Three external slots 0.030-0.034 in. Dia., 0.148-0.168 in. Lg; point reamed to accept plug; 0.143 in. Dia.

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0