

View Online at <https://aerobasegroup.com/nsn/5305-01-183-5863>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.320 inches and 0.370 inches

Fastener Length:

Between 0.955 inches and 0.985 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.337 inches and 0.383 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.080 inches first hole

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.190 inches

Grip Length:

Between 0.615 inches and 0.635 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.782 inches first hole and 0.832 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Steel comp e4340 or steel comp 8740

Material Specification:

Mil-s-5000 military specification 1st material response or mil-s-6049 military specification 2nd material response or ams 6322 assn standard 2nd material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5000 spec.