

View Online at <https://aerobasegroup.com/nsn/5305-01-183-5873>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.381 inches and 0.431 inches

Fastener Length:

Between 0.641 inches and 0.671 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.338 inches and 0.381 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Shank Unthreaded Hole Diameter:

0.070 inches first hole and 0.075 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.190 inches

Grip Length:

Between 0.240 inches and 0.260 inches

Thready Qty Per Inch (tpi):

32

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.520 inches first hole and 0.560 inches first hole

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Aluminum and chromate

Surface Treatment Specification:

Mil-c-83488 ty2 cl3 military specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0

Mil-std (military Standard):

Mil-c-83488 spec.