

View Online at <https://aerobasegroup.com/nsn/5305-01-183-8739>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.283 inches and 0.334 inches

Fastener Length:

Between 2.731 inches and 2.751 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.449 inches and 0.507 inches

Grip Diameter:

Between 0.2483 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 2.312 inches and 2.328 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

36.0 rockwell c and 41.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.631 inches first hole and 2.661 inches first hole

Surface Finish:

63.0 microinches grip

Special Features:

Retaining element in shank

Material:

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 4130 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0